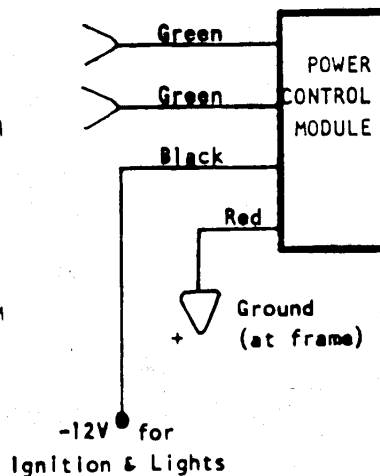
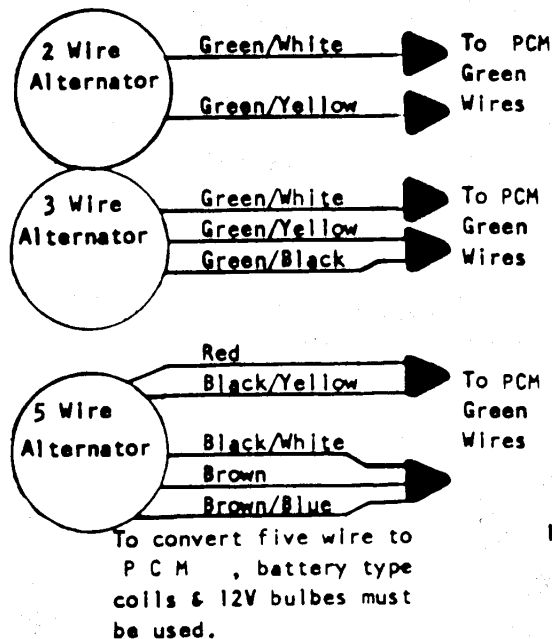


INSTALLATION INSTRUCTIONS

332-104 Mity Max Single Phase PCM



TRIUMPH, BSA and NORTON
 (Positive Ground)
 All Triumph's, BSA's, and Nortons use one of the three types of alternator shown below. Determine how many wires your alternator has and use appropriate diagram, following color code.

The output of the Power Control Module is 12 volts for Triumph, BSA and Norton, etc. Polarity is determined by which wire is grounded. (Black for negative ground; red for positive ground) The output of the PCM should be connected to the battery or ignition switch. The PCM case is electrically isolated from the circuitry and does not require grounding. The case must be tightly mounted to some part of the motorcycle that does not vibrate more than the frame and the case must not be allowed to rub or vibrate against any other component. Tighten the mounting bolts down until there is no free movement. Do not attempt to shock mount the PCM. The guarantee covers defects in workmanship or materials only; defaced or abused PCM's will not be repaired or replaced without cost. The date stamped on the PCM is the month and year of warranty expiration. (55 would be the end of the 5th month of 2005) Units are warranted for two years from the date of manufacture.